



MATERIAL

5052 ALUMINUM
.040 THICK

FINISH

MATTE BLACK
POWDER COAT



REVISION				RIVET CODE SHALL BE PER NAS 523	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
DRAWN					CONTRACT NO.				
APPROVED					DRAWN				
DESCRIPTION	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED			BASIC CODE	DIA. DASH NO. H=HEAD NEAR SIDE F=HEAD FAR SIDE				
OF	GENERAL	LIMITS		D=DIMPLE DGT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD				
CHANGE	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS $\pm .014$ 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH - 3 - 7742 5. HOLES PER AND 10387	1. TOLERANCES — JOK $\pm .030$ XXK $\pm .010$ 2. ANGLES $\pm .1^\circ$ 3. SURFACE FINISH $.0025$ 4. ECCENTRICITY $.005$ MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		BASIC CODES	BRADLEY	92/1/17		DART	DART AERO ACCESSORIES INC. VANCOUVER
	REPORT ALL DISCREPANCIES — DO NOT SCALE				DESIGN	BRADLEY	92/1/17		CANADA
					STRESS				
					CHECKED				
					CLIENT				
					CODE	DWG NO	D2184	REV	
					SCALE	NTS	SHT	1 OF 1	